

nora[®] dryfix 750

Dry adhesive for permanent, full-coverage installation of **nora**[®] floor coverings

- **Can be immediately subjected to foot traffic and loads**
- **Quick and easy application**

Premium double-sided adhesive system with a fabric carrier inside.

Technical data

Package content	1 roll measuring 750 mm x 30 m
Total thickness	0.15 mm (± 10%) without protective paper
Working temperature:	15°C to 35°C
Operating temperature range (after installation)	-40°C to +120°C
Airing time	None
Embedding time	Unlimited
Walkable / loadable	Immediately after fixing
Joinable	Immediately after fixing
Suitable for chair castors	Yes, suitable for use with type W castors according to DIN EN 12 529
Emission behavior	EMICODE EC 1 PLUS – very low emissions

Properties

- immediately joinable
- suitable for underfloor heating
- can be quickly and easily removed

Areas of application

Suitable on:

- **New substrates:** e.g. levelling compounds, epoxy-resin vapor barriers, aluminum and metal
- **Existing floor coverings:** e.g. smooth PVC or cushioned-vinyl flooring (homogeneous/heterogeneous), PVC-coated cork flooring, linoleum, PUR or epoxy-resin coating (smooth, non-porous, at least 3 months old), rubber, polyolefin flooring (PO flooring), artificial stone, terrazzo and ceramic tiles (smooth, without height offset)

Suitable for:

- **nora**[®] rubber flooring in sheet and tile

Substrate preparation

New substrates:

The substrate must be standards-compliant, fully dried, free of cracks, smooth, even, and resistant to tension and compression. It should also show no traces of substances that may hinder adhesion. The level of residual moisture must comply with the applicable specifications or current recommended practices. Vacuum the surface thoroughly. To bind any remaining dust, you can apply **nora**[®] primer diluted with cold, clean water at a max. ratio of 1:1.

Existing floor coverings:

They must be dry, hard, able to bear loads, firmly bonded, level, and free of grease, dust, silicone and any other substances that may hinder adhesion. Vacuum and wet-mop the subfloor.

Application

1. Install **nora**[®] dryfix on the surface, making sure to overlap the seams of the 75-cm-wide strips by approx. 1-2 cm. Tip: It is best to work in pairs. First unroll 1-2 running meters of **nora**[®] dryfix precisely into position. One person can then continue unrolling the tape while the other person can press down the **nora**[®] dryfix onto the substrate, using a brush to remove any air bubbles.
2. Continue to install **nora**[®] dryfix this way until the entire surface is covered.
3. You can either trace-cut (using a ruler as a guide) or double-cut the seam between two **nora**[®] dryfix strips. Take care not to leave any gaps wider than 2 mm.
4. Cover the entire area with **noraplan**[®] sheets or tiles, or **norament**[®] tiles. You can find detailed recommendations on how to install **noraplan**[®] sheets (incl. seam cutting) at www.nora.com.
5. For sheet flooring, fold back half of its length; for tiles arranged in a row, work your way from the center and lift each tile up as required.
6. Cut and remove the protective paper of **nora**[®] dryfix, leaving an approx. 10-cm length from the flooring. Fold this 10-cm length underneath the flooring that has been folded back. This is meant to keep dirt particles away from the adhesive layer. Tip: Do not crumple up the waste protective paper, but rather lay them on each other and roll them together after work has completed to minimize the volume of waste.
7. Vacuum the underside of the flooring and place the flooring back down
8. Apply pressure to the flooring and roll it using a roller
9. Repeat steps 5 to 8 for the rest of the surface
10. Surfaces installed with **nora**[®] dryfix 750 must be joined:
 - **noraplan**[®] with **nora**[®] hot welding rod or **nora**[®] 1-K joint sealing compound
 - **norament**[®] with **nora**[®] 1-K joint sealing compound

Notes

Storage: Store upright in a cool, dry place protected from direct sunlight. Store rolls that have been unsealed in their original box. Shelf life: 2 years.

Disposal: Recycle only empty paper wrappers and packaging. Industrial disposal: e.g. EAK No. 170904 (construction and demolition wastes).

General information/own tests: The aforementioned information, in particular the suggestions on installation and use of our products, are based on our knowledge and experience. **nora**[®] primers, levelling compounds and adhesives have been tested only as part of the system. As we have no control over site conditions, we recommend in any case (in particular when used in combination with third-party products) that you perform your own tests in order to ensure the suitability of our products for the intended processes and purpose. Liability cannot be inferred from this information, nor from an oral consultation, provided we have not acted with malice or gross negligence. Please consider the **nora**[®] installation recommendations as well as our delivery conditions and terms of payment.

This product is meant ONLY for professional users.

Made in Switzerland

nora systems GmbH
Höhnerweg 2 - 4 / 69469 Weinheim / Germany
Phone: (+49) 6201 - 80 56 66
E-mail: info@nora.com
Website: www.nora.com