

# nora<sup>®</sup> nTx 020

nora<sup>®</sup> nTx – Surface bond enhancer

nora<sup>®</sup> nTx – Haftvermittler

 Very low emissions

 Very fast drying



High-quality, quick-drying, one-component polyurethane primer for indoor areas for nora quick-installation nora nTx rubber floor coverings. For priming absorbent and dense subfloors to improve adhesion.

Instructions for subfloor preparation can be found in the nora construction recommendations.

## Technical data:

Consumption:	approx. 80 – 150 g/m <sup>2</sup> for one coat approx. 250 – 300 g/m <sup>2</sup> for two coats
Working temperature:	+10°C to +25°C Curing is accelerated by high temperatures and low humidity and is delayed by low temperatures and high humidity
Curing time:	60 – 90 minutes* Plus a further 120 minutes if a 2nd coat is applied*
Frost-resistant:	to -20°C
Emission behaviour:	EMICODE EC 1 R PLUS – very low emissions

\*18°C/65% rel. humidity.

## Properties:

-  Dries very quickly
-  Ready to use
-  Excellent penetration
-  Suitable for underfloor heating
-  Solvent-free

## Areas of application:

### Suitable for:

Cement screeds, anhydrite screeds, concrete surfaces and floors and on existing surfaces without unstable layers.

### Suitable for:

nora nTx floor coverings

### Subfloor preparation:

The subfloor must be solid, dry, free of cracks, clean and free of substances that impair adhesion. Machine subfloors to create a surface conducive to good adhesion, e.g. by sanding, milling or shot-blasting. Old adhesive residue, levelling compound residue or other unstable layers must be removed completely by mechanical means. Vacuum the surface thoroughly.

### Application:

1. Allow the container to come to room temperature, shake well and pour the contents into a clean bucket.
2. Apply one thin, even layer of the primer to the subfloor using a short-pile nylon roller. Caution: Avoid applying too thickly. The primer can be scraped off using a scraper or sanded using grit size 60 after approx. 60 minutes.

Further information can be found in the nora installation recommendations.

### Notes:

**Storage:** Store in a cool, dry and frost-free location. Shelf life: 12 months.

**Disposal:** Only recycle completely emptied containers.

Fully cured residues can be disposed of according to e.g. EAK no. 170904 (mixed construction and demolition waste). Uncured residues must be disposed of according to e.g. EAK no 080501 (isocyanate waste).

The product is classified as a hazardous substance in line with the CLP regulation (EC) no. 1272/2008.

**General/self tests:** The details given above, in particular the recommendations for processing and using our products, are based on our knowledge and experience. nora primers, levelling compounds and adhesives have only been tested as a system. As we have no control over site conditions, we recommend in any case and in particular when used in combination with third-party products, sufficient self-tests to be carried out in order to ensure the suitability of our products for the intended processes and purpose. Liability cannot be inferred from this information nor from an oral consultation, provided we have not acted with intent or gross negligence. Please read the nora installation recommendations as well as our delivery conditions and terms of payment.

### Container sizes:

12 kg/canister
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### Made in Germany

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