

## Installation recommendations for nora® dryfix 750

The **supporting base** must be firm, stable, dry, free from cracks, level, smooth, clean and free from substances that affect adhesion (e.g. dirt, oil, grease) and must adhere to the national standards, e.g. DIN 18 365, Ö-Norm 2236, SIA 253, etc. If this is not the case, please register your concerns.

Supporting bases may need to be primed, e.g. with nora® PRP 101, and levelled completely, e.g. with nora® L 1000. Prime polished or smoothed surfaces with nora® PRP 101\* which has been thinned with clear water in a mixing ratio of 1:1 to bind any remaining dust particles. Allow equipment to dry out.

nora® dryfix 750 can also be laid on smooth existing coatings. These, however, must be permanently and securely bonded to the subsurface and must not have any cavities.

nora® floor coverings must be acclimatised before fixing, i.e. the temperature of the nora® floor covering must correspond to the temperature of the subfloor and be at least 15°C. Please also note our "General information on installing nora® floor coverings, steptreads and accessories", as well as the product data sheets of other products that may be used.

### Proceeding

1. Install nora® dryfix 750 on the surface, making sure to overlap the seams of the 75.-cm-wide strips by approx. 1 – 2 cm.  
**Tip:** It is best to work in pairs. First unroll 1-2 running meters of nora® dryfix 750 precisely into position. One person can then continue unrolling the tape while the other person can press down the nora® dryfix 750 onto the substrate, using a brush to remove any air bubbles.
2. Continue to install nora® dryfix 750 this way until the entire surface is covered.
3. You can either trace-cut (using a ruler as a guide) or double-cut the seam between two nora® dryfix 750 strips. Take care not to leave any gaps wider than 2 mm.
4. Cover the entire area with noraplan® sheets or tiles, or norament® tiles. You can find detailed recommendations on how to install noraplan® sheets (incl. seam cutting) at [www.nora.com](http://www.nora.com).
5. For sheet flooring, fold back half of its length; for tiles arranged in a row, work your way from the center and lift each tile up as required.
6. Cut and remove the protective paper of nora® dryfix750, leaving an approx. 10-cm length from the flooring. Fold this 10-cm length underneath the flooring that has been folded back. This is meant to keep dirt particles away from the adhesive layer.  
**Tip:** Do not crumple up the waste protective paper, but rather lay them on each other and roll them together after work has completed to minimize the volume of waste.
7. Vacuum the underside of the flooring and place the flooring back down.
8. Apply pressure to the flooring and roll it using a roller.
9. Repeat steps 5 to 8 for the rest of the surface.
10. Surfaces installed with nora® dryfix 750 must be joined:
  - noraplan® with nora® hot welding rod or nora® 1-K joint sealing compound
  - norament® with nora® 1-K joint sealing compound

\* or similar product by a different manufacturer

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