**SECTION 1: IDENTIFICATION**

1.1. Product Identifier
Product Form: Mixture
Product Name: nora® 485

1.2. Intended Use of the Product
Use of the Substance/Mixture: No use is specified.

1.3. Name, Address, and Telephone of the Responsible Party
Company
nora systems, Inc.
9 Northeastern Blvd
Salem, NH 03079
T 800-332-NORA
www.nora.com/us

1.4. Emergency Telephone Number
Emergency Number: 800-424-9300 CHEMTREC

**SECTION 2: HAZARDS IDENTIFICATION**

2.1. Classification of the Substance or Mixture
Classification (GHS-US)
Not classified

2.2. Label Elements
GHS-US Labeling  No labeling applicable

2.3. Other Hazards
Exposure may aggravate those with pre-existing eye, skin, or respiratory conditions.

2.4. Unknown Acute Toxicity (GHS-US)  Not available

**SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS**

3.1. Substances

<table>
<thead>
<tr>
<th>Name</th>
<th>Product Identifier</th>
<th>% (w/w)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Quartz*</td>
<td>(CAS No) 14808-60-7</td>
<td>0.1 - 1</td>
</tr>
</tbody>
</table>

*This product contains a material that may be hazardous when present as an airborne dust. Since this product is in a liquid form, the material is not able to become airborne and cannot be inhaled. Thus, the hazards usually associated with this material are not applicable to this product.

**SECTION 4: FIRST AID MEASURES**

4.1. Description of First Aid Measures
General: Never give anything by mouth to an unconscious person. If you feel unwell, seek medical advice (show the label if possible).
Inhalation: Remove to fresh air and keep at rest in a position comfortable for breathing. Obtain medical attention if breathing difficulty persists.
Skin Contact: Flush with plenty of water for at least 15 minutes. Seek medical advice if irritation develops or persists. Call a POISON CENTER or doctor/physician if you feel unwell. Take off contaminated clothing and wash it before reuse.
Eye Contact: Rinse cautiously with water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Obtain medical attention if irritation persists.
Ingestion: Do NOT induce vomiting. Rinse mouth. Immediately call a POISON CENTER or doctor/physician.
4.2. Most Important Symptoms and Effects Both Acute and Delayed

General: None expected under normal conditions of use.
Inhalation: May cause respiratory irritation.
Skin Contact: May cause mild skin irritation.
Eye Contact: May cause minor eye irritation.
Ingestion: Ingestion is likely to be harmful or have adverse effects.
Chronic Symptoms: None expected under normal conditions of use.

4.3. Indication of Any Immediate Medical Attention and Special Treatment Needed

If you feel unwell, seek medical advice (show the label where possible).

SECTION 5: FIRE-FIGHTING MEASURES

5.1. Extinguishing Media

Suitable Extinguishing Media: Use extinguishing media appropriate for surrounding fire.
Unsuitable Extinguishing Media: Do not use a heavy water stream. Use of heavy stream of water may spread fire.

5.2. Special Hazards Arising From the Substance or Mixture

Fire Hazard: Product is not flammable.
Explosion Hazard: Product is not explosive.
Reactivity: Hazardous reactions are unlikely to occur under normal circumstances.

5.3. Advice for Firefighters

Precautionary Measures Fire: Exercise caution when fighting any chemical fire. Under fire conditions, hazardous fumes will be present.
Firefighting Instructions: Use water spray or fog for cooling exposed containers. Do not allow run-off from firefighting to enter drains or water courses. Do not breathe fumes from fires or vapors from decomposition.
Protection During Firefighting: Do not enter fire area without proper protective equipment, including respiratory protection.
Hazardous Combustion Products: Under fire conditions this material may produce hazardous carbon dioxide (CO₂), carbon monoxide (CO), various low molecular weight hydrocarbons, and smoke.
Other Information: Refer to Section 9 for flammability properties.

Reference to Other Sections
Refer to section 9 for flammability properties.

SECTION 6: ACCIDENTAL RELEASE MEASURES

6.1. Personal Precautions, Protective Equipment and Emergency Procedures

General Measures: Avoid all contact with skin eyes, or clothing. Do not breathe vapor, mist, spray.

6.1.1. For Non-Emergency Personnel

Protective Equipment: Use appropriate personal protection equipment (PPE).

6.1.2. For Emergency Personnel

Protective Equipment: Equip cleanup crew with proper protection.
Emergency Procedures: Upon arrival at the scene, a first responder is expected to recognize the presence of dangerous goods, protect oneself and the public, secure the area, and call for the assistance of trained personnel as soon as conditions permit.

6.2. Environmental Precautions

Prevent entry to sewers and public waters. Notify authorities if liquid enters sewers or public waters.

6.3. Methods and Material for Containment and Cleaning Up

For Containment: Contain any spills with dikes or absorbents to prevent migration and entry into sewers or streams.
Methods for Cleaning Up: Place absorbed material in closed containers for disposal. Clean up spills immediately and dispose of waste safely. Notify authorities if product enters sewers or public waters.
6.4. Reference to Other Sections
See Section 8, Exposure Controls and Personal Protection. See Section 13, Disposal Considerations.

SECTION 7: HANDLING AND STORAGE

7.1. Precautions for Safe Handling
Hygiene Measures: Handle in accordance with good industrial hygiene and safety procedures. Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work.

7.2. Conditions for Safe Storage, Including Any Incompatibilities
Technical Measures: Comply with applicable regulations.
Storage Conditions: Store in a dry, cool and well-ventilated place. Keep container closed when not in use. Keep/Store away from direct sunlight, extremely high or low temperatures and incompatible materials.
Incompatible Materials: Strong acids, strong bases, strong oxidizers.

7.3. Specific End Use(s) No use is specified

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1. Control Parameters
For substances listed in section 3 that are not listed here, there are no established Exposure limits from the manufacturer, supplier, importer, or the appropriate advisory agency including: ACGIH (TLV), NIOSH (REL), OSHA (PEL), Canadian provincial governments, or the Mexican government.

8.2. Exposure Controls
Appropriate Engineering Controls: Ensure adequate ventilation, especially in confined areas. Emergency eye wash fountains and safety showers should be available in the immediate vicinity of any potential exposure. Ensure all national/local regulations are observed.

Materials for Protective Clothing: Chemically resistant materials and fabrics.
Hand Protection: Wear chemically resistant protective gloves.
Eye Protection: Chemical goggles or safety goggles.
Skin and Body Protection: Wear suitable protective clothing.
Respiratory Protection: Use a NIOSH-approved respirator or self-contained breathing apparatus whenever exposure may exceed established Occupational Exposure Limits.

Environmental Exposure Controls: Do not allow the product to be released into the environment.
Consumer Exposure Controls: Do not eat, drink or smoke during use.

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

9.1. Information on Basic Physical and Chemical Properties

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Physical State:</td>
<td>Paste</td>
</tr>
<tr>
<td>Appearance:</td>
<td>Off white paste</td>
</tr>
<tr>
<td>Odor:</td>
<td>Mild odor</td>
</tr>
<tr>
<td>Odor Threshold:</td>
<td>Not available</td>
</tr>
<tr>
<td>pH:</td>
<td>9.0 – 10.0</td>
</tr>
<tr>
<td>Evaporation Rate:</td>
<td>Not available</td>
</tr>
<tr>
<td>Melting Point:</td>
<td>Not available</td>
</tr>
<tr>
<td>Freezing Point:</td>
<td>$\approx 32 , ^\circ F (0 , ^\circ C)$</td>
</tr>
<tr>
<td>Boiling Point:</td>
<td>$\approx 212 , ^\circ F (100.00 , ^\circ C)$ (aqueous phase)</td>
</tr>
</tbody>
</table>
nora® 485
Safety Data Sheet
According To Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules And Regulations

Flash Point: None
Auto-ignition Temperature: Not available
Decomposition Temperature: Not available
Flammability (solid, gas): Not available
Lower Flammable Limit: None
Upper Flammable Limit: None
Vapor Pressure: Same as water
Relative Vapor Density at 20 °C: Same as water
Relative Density: Not available
Specific Gravity: 1.1648
Solubility: Not available
Partition Coefficient: N-Octanol/Water: Not available
Viscosity: Not available
Explosion Data – Sensitivity to Mechanical Impact: Not expected to present an explosion hazard due to mechanical impact.
Explosion Data – Sensitivity to Static Discharge: Not expected to present an explosion hazard due to static discharge.

SECTION 10: STABILITY AND REACTIVITY

10.1. Reactivity Hazardous reactions will not occur under normal conditions.
10.2. Chemical Stability Stable under recommended handling and storage conditions (see section 7).
10.3. Possibility of Hazardous Reactions Hazardous polymerization will not occur.
10.4. Conditions to Avoid Direct sunlight. Extremely high or low temperatures. Incompatible materials.
10.6. Hazardous Decomposition Products Carbon oxides (CO, CO₂).

SECTION 11: TOXICOLOGICAL INFORMATION

11.1. Information on Toxicological Effects - Product
Acute Toxicity: Not classified
LD50 and LC50 Data: Not available
Skin Corrosion/Irritation: Not classified
pH: 7.5 - 10
Serious Eye Damage/Irritation: Not classified
pH: 7.5 - 10
Respiratory or Skin Sensitization: Not classified
Germ Cell Mutagenicity: Not classified
Teratogenicity: Not available
Carcinogenicity: Not classified
Specific Target Organ Toxicity (Repeated Exposure): Not classified
Reproductive Toxicity: Not classified
Specific Target Organ Toxicity (Single Exposure): Not classified
Aspiration Hazard: Not classified
Symptoms/Injuries After Inhalation: May cause respiratory irritation.
Symptoms/Injuries After Skin Contact: May cause mild skin irritation.
Symptoms/Injuries After Eye Contact: May cause minor eye irritation.
Symptoms/Injuries After Ingestion: Ingestion is likely to be harmful or have adverse effects.
Chronic Symptoms: None expected under normal conditions of use.
11.2. Information on Toxicological Effects - Ingredient(s)
LD50 and LC50 Data:

SECTION 12: ECOLOGICAL INFORMATION

12.1. Toxicity  No additional information available.

12.2. Persistence and Degradability  Not available

12.3. Bioaccumulative Potential

12.4. Mobility in Soil  Not available

12.5. Other Adverse Effects
Other Information: Avoid release to the environment.

SECTION 13: DISPOSAL CONSIDERATIONS

13.1. Waste treatment methods
Waste Disposal Recommendations: Dispose of waste material in accordance with all local, regional, national, provincial, territorial and international regulations.

SECTION 14: TRANSPORT INFORMATION

14.1. In Accordance with DOT  Not regulated for transport

14.2. In Accordance with IMDG  Not regulated for transport

14.3. In Accordance with IATA  Not regulated for transport

14.4. In Accordance with TDG  Not regulated for transport

SECTION 15: REGULATORY INFORMATION

15.1. US Federal Regulations

15.2. US State Regulations
This product does not contain any chemicals listed under Proposition 65.

15.3. Canadian Regulations

| WHMIS Classification | Uncontrolled product according to WHMIS classification criteria.
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This product has been classified in accordance with the hazard criteria of the Controlled Products Regulations (CPR) and the SDS contains all of the information required by CPR.

SECTION 16: OTHER INFORMATION, INCLUDING DATE OF PREPARATION OR LAST REVISION

Revision Date: 05/11/2015
This document has been prepared in accordance with the SDS requirements of the OSHA Hazard Communication Standard 29 CFR 1910.1200.

Other Information:
Party Responsible for the Preparation of This Document
nora systems, Inc.
T 800-332-NORA

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.