

# nora<sup>®</sup> AC 100

Acrylic adhesive

nora<sup>®</sup> AC 100 is an easy-to-use, wet set, water based acrylic adhesive that has been specifically formulated for the installation of specific nora<sup>®</sup> rubber floor coverings (2 mm - 4 mm) on absorptive substrates. Also part of the nora one<sup>®</sup> system solution.

- Excellent for heavy traffic
- Non-flammable and freeze/thaw stable
- Free of organic solvents, formaldehyde, asbestos, lindane, rosins, plasticizers or any other volatile components
- Meets the South Coast (CA) Air Quality Management District Rule 1168
- Meets VOC emissions and content requirements of LEED, including REACH

## nora AC 100 – Art. 6694

Shelf Life	12 Months
Application	2 mm - 1/32" x 1/16" x 1/32" U-notch trowel 2.7 - 4 mm - 1/16" x 1/16" x 1/16" V-notch trowel
Coverage	1/32" x 1/16" x 1/32" U-notch ~510 - 570 square feet per 3 gallon pail 1/16" x 1/16" x 1/16" V-notch ~420 - 480 square feet per 3 gallon pail
Open Time	15 - 25 Minutes
Working Time	35 Minutes
Storage	Room temperature and away from direct sunlight
Moisture Limit	≤ 85% RH following ASTM F2170 <i>Standard Test Method for Determining Relative Humidity in Concrete Floor Slabs Using in situ Probes</i>
Freeze/Thaw stable	Stable per ASTM D7149 at 0°F (-18°C)

For information on the nora one<sup>®</sup> system solution visit [www.nora.com/us/noraone](http://www.nora.com/us/noraone)

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