

nora[®] SP 111

PATCHING AND SKIMCOATING COMPOUND

nora[®] SP 111 is designed to repair substrate imperfections prior to the installation of nora[®] rubber flooring. nora SP 111 is used as a skim coat from featheredge. Flooring can be installed when the nora SP 111 is used as skim coat in as little as 15 – 20 minutes (thick applications will take longer).

- Fast dry formula
- Ideal for smoothing minor imperfections and holes.
- Up to 1 inch deep in one application
- Superior bonding to a wide range of substrates



Product Data

Product	nora [®] SP 111, Article 6702
Description	nora SP 111 is a patching and skimcoating compound.
Characteristics	4 – 10 lb. foil bags in a brown box

Technical Data

Shelf Life	9 Months
Application	Flat steel finishing trowel
Coverage	28 sq. ft. at 1/8" depth, per 10 lb. bag; coverage will vary based on substrate conditions
Water Ratio	2.5 quarts per bag or mix two parts powder to one part water
Working Time	10 - 15 minutes, thick applications will take longer
Storage	Room temperature and away from direct sunlight
Moisture Limit	Up to 100% RH following ASTM F2170 <i>Standard Test Method for Determining Relative Humidity in Concrete Floor Slabs Using in situ Probes</i>

Environmental Attributes

VOC Content	0 grams/liter; product is in compliance with the SCAQMD Rule 1168 Standard for Architectural Sealants, which has a VOC limit of 250 grams/liter
LEED Contribution	Meets VOC content requirements of LEED

Installation

Site Conditions	The installation area must be fully enclosed, weather tight, and climate controlled between 63°F and 75°F and 40% to 65% ambient relative humidity (RH) for at least 48 hours prior, during and 72 hours after application.
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Substrate Requirements	The substrate must be structurally sound, solid, dry, free from active cracks, clean and free of all contaminants such as grease, oil, paint, wax, curing, and sealing compounds that would impair adhesion. Refer to the nora [®] Installation Guide for details.
Unique Characteristics	Can be used in high moisture installations.

For complete installation instructions, refer to the nora Installation Guide.

Disclaimer

It is the user’s responsibility to read, understand and follow the nora Installation Guide, Product Data Sheet and Safety Data Sheet available on www.nora.com/us. You should comply with all applicable OSHA, local, state and federal regulations.

Clean-up

Immediately clean all tools, equipment, or spilled nora SP 111 with a clean cloth, soap, and water. Once cured this material can only be mechanically removed and may cause damage to some surfaces.

Disposal

Dispose in accordance with local, state and federal regulations. Do not allow product to get into drains, watercourses or landfill. Hardened product residues are considered construction waste. Therefore, collect waste material, mix with water and allow to harden, and then dispose of as construction waste. Empty packaging is recyclable.

Traffic

Prevent any traffic until dry after approx. 10 minutes for skim coat, longer for thicker applications.

Warranty

See nora[®] Limited Warranty.

For current nora[®] Installation Guides, Guide Specifications, Maintenance Guides, and Limited Warranties, please visit www.nora.com/us.

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