

nora[®] heat weld

WELD

The nora[®] heat welding rod was developed for use with noraplan[®] floor coverings. With the exception of acoustic, welding noraplan floor coverings is optional, not required, as nora[®] rubber flooring does not contain any volatile plasticizers, so there is no shrinking after installation. Due to its resilient structure, welding is required for noraplan acoustic. Welding is recommended for special applications such as: rooms with continual and intensive wet cleaning, areas with stringent requirements for hygiene, and areas with special requirements like operating rooms and laboratories.

- Excellent for heavy traffic
- Non-flammable
- Free of organic solvents, formaldehyde, asbestos, lindane, rosins, plasticizers or any other volatile components
- Meets the South Coast (CA) Air Quality Management District Rule 1168



Product Data

Product	nora [®] heat weld, Article 946
Description	nora heat welding rod is a EVA-copolymer with pigments for sealing noraplan floor coverings.
Characteristics	Round welding rod on a cardboard reel

Technical Data

Shelf Life	Minimum 5 year
Application	hot air welding gun with a 4mm speed tip
Coverage	328 linear feet (100 linear meters)
Storage	Room temperature and away from direct sunlight

Environmental Attributes

VOC Content	< 12 grams/liter; product is in compliance with the SCAQMD Rule 1168 Standard for Architectural Sealants, which has a VOC limit of 250 grams/liter
LEED Contribution	Meets VOC content requirements of LEED

Installation

Site Conditions	The installation area must be fully enclosed, weather tight, and climate controlled between 63°F and 75°F and 40% to 60% ambient relative humidity (RH) for at least 48 hours prior, during and 72 hours after installation.
Unique Characteristics	Designed for use with noraplan flooring Textured nora floor coverings require cold weld

For complete installation instructions, refer to the nora[®] Installation Guide.

Disclaimer

It is the user's responsibility to read, understand and follow the nora Installation Guide, Product Data Sheet and Safety Data Sheet available on www.nora.com/us. You should comply with all applicable OSHA, local, state and federal regulations.

Clean-up

Do not allow heat weld to cool on the flooring surface. It may be possible to remove heat weld by reheating but some surface damage may occur.

Disposal

Dispose in accordance with local, state and national legislation.

Traffic

Prevent any traffic on the seams until the nora heat weld has cooled and the final trim is performed.

All traffic permitted once cooled.

Warranty

See nora® Limited Warranty.

For current nora® Installation Guides, Guide Specifications, Maintenance Guides, and Limited Warranties, please visit www.nora.com/us.

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