

nora[®] epoxy stair filler

STAIR ACCESSORY

nora[®] epoxy stair filler is a two-component, solvent-free, non-flammable, high-performance epoxy that sets to a hard, permanent bond.

- Non-flammable and freeze/thaw stable
- Free of organic solvents, formaldehyde, asbestos, lindane, rosins, plasticizers or any other volatile components
- Meets the South Coast (CA) Air Quality Management District Rule 1168



Product Data

Product	nora [®] epoxy stair filler
Description	nora [®] epoxy stair filler is a two-component, solvent-free, non-flammable, high-performance epoxy
Characteristics	13.5 ounce dual cartridge two component epoxy

Technical Data

Shelf Life	12 Months
Application	dual cartridge caulking gun
Coverage	40 linear feet at ¼" bead per tube
Working Time	20 minutes
Cure Time	12 hours
Storage	Room temperature and away from direct sunlight
Moisture Limit	≤ 85% RH following ASTM F2170 <i>Standard Test Method for Determining Relative Humidity in Concrete Floor Slabs Using in situ Probes</i>
Freeze/Thaw stable	Stable per ASTM D7149 at 0°F (- 18°C)

Environmental Attributes

VOC Content	< 12 grams/liter; product is in compliance with the SCAQMD Rule 1168 Standard for Rubber Floor Adhesives, which has a VOC limit of 60 grams/liter
LEED Contribution	Meets VOC content requirements of LEED

Installation

Site Conditions	The installation area must be fully enclosed, weather tight, and climate controlled between 63°F and 75°F and 40% to 60% ambient relative humidity (RH) for at least 48 hours prior, during and 72 hours after installation.
Substrate Requirements	Concrete, wood, or metal; refer to the nora [®] Installation Guide for details.

Unique Characteristics	Use on stairs with greater than ¼" radius or damaged edges to provide support under the stairtread nosing Required for installations using VI, rubber or EcoGlo insert strips
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For complete installation instructions, refer to the nora Installation Guide.

Disclaimer

It is the user's responsibility to read, understand and follow the nora Installation Guide, Product Data Sheet and Safety Data Sheet available on www.nora.com/us. You should comply with all applicable OSHA, local, state and federal regulations.

Clean-up

Immediately remove any fresh stair filler from the surface of the flooring using 70% Isopropyl Alcohol and a clean cloth. Once cured, dried stair filler can only be mechanically removed and will damage most surfaces.

Disposal

Dispose in accordance with local, state and national regulations. Where possible, collect product residues and reuse. Do not allow product to get into drains, watercourses or landfill. Collect any remaining waste material, mix both components and allow to harden, and then dispose of as Construction Waste.

Traffic

Heavy foot traffic is allowed after 24 hours.

Contact the nora[®] Technical Department for confirmation of adhesive and flooring limits.

Warranty

See nora[®] Limited Warranty.

For current nora[®] Installation Guides, Guide Specifications, Maintenance Guides, and Limited Warranties, please visit www.nora.com/us.

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