

nora dryfix™ ed

ADHESIVE TAPE

nora dryfix ed provides a quick, easy, and reliable alternative to conventional conductive flooring adhesives. There is no mixing or adhesive clean-up necessary, and nora dryfix ed allows for immediate traffic post-installation.

- Odorless
- Excellent for heavy traffic
- Immediate use conductive adhesive
- Non-flammable and freeze/thaw stable
- Free of organic solvents, formaldehyde, asbestos, lindane, rosins, plasticizers, or any other volatile components
- Meets the South Coast (CA) Air Quality Management District Rule 1168



Product Data

Product	nora dryfix ed, Article 6706
Description	nora dryfix ed is easy and fast-to-use dry adhesive conductive tape that is used to install specific nora® rubber ed floor coverings (2 mm – 3.5 mm).
Characteristics	Size: 29.5 inches by 98.5 feet (75 cm x 30 m) tape covered by white wax paper. Packaging: Yellow cardboard box.

Technical Data

Shelf Life	24 Months
Coverage	242 square feet per roll
Storage	Room temperature and away from direct sunlight
Moisture Limit	≤ 85% RH following ASTM F2170 <i>Standard Test Method for Determining Relative Humidity in Concrete Floor Slabs Using in situ Probes</i>
Freeze/Thaw stable	Stable per ASTM D7149 at 0°F (- 18°C)

Health & Environmental


Carbon	All flooring products 3rd party verified carbon neutral throughout their entire life cycle through the Interface Carbon Neutral Floors™ program. Learn more at www.interface.com/carbonneutral .
Indoor Air Quality	GREENGUARD Gold Certified for Low VOC Emissions in compliance with CDPH 01350
VOC Content	0 grams/liter; product is in compliance with the SCAQMD Rule 1168 Standard for Rubber Floor Adhesives, which has a VOC limit of 60 grams/liter
LEED Contribution	Meets VOC emissions and content requirements of LEED

Installation

Site Conditions	The installation area must be fully enclosed, weather tight, and climate controlled between 63°F and 75°F and 40% to 60% ambient relative humidity (RH) for at least 48 hours prior, during and 72 hours after installation.
Substrate Requirements	Concrete, wood, metal, and existing floors (existing floors must be only one layer and non-cushioned back); refer to the nora Installation Instructions for details.

Unique Characteristics	<p>Installation area can be returned to service immediately.</p> <p>Hot or cold welding of flooring can commence immediately.</p> <p>Areas that are not climate controlled must be welded.</p> <p>Must use nora copper strip for every 2,500 square feet; all areas not in direct contact with the surrounding flooring will require additional copper strip.</p>
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nora® copper strip

Product	nora copper strip, Art. 0990	
Description	An electrolytic copper foil for electrostatic dissipative and conductive flooring installations.	
Coverage	<p>Material #: 500131 4 linear feet</p> <p>Material #: 118156 108.68 linear feet (33 linear meters)</p>	
Characteristics	Copper foil with rubber based hot melt adhesive	
Purity	>99.8%	
Strength of copper foil	35µm	
Electrical Resistance (without adhesive)	<p>0.017 Ω * mm² /m</p> <p><0.16 Ω*g/m²</p>	
Working Time	10 minutes	
Storage	Room temperature and away from direct sunlight	
Temperature resistance	-30°C to 80°C	

For complete installation instructions, refer to the nora dryfix ed Installation Instructions Addendum.

Disclaimer

It is the user's responsibility to read, understand and follow the nora Installation Instructions, Product Data Sheet, and Safety Data Sheet available on www.nora.com/us. You should comply with all applicable OSHA, local, state, and federal regulations.

Traffic

All traffic is allowed immediately post-installation.

Withstands heavy foot traffic and heavy rolling loads.

Contact the nora Technical Department for confirmation of adhesive and flooring limits.

Warranty

See nora Product Warranty - Americas.

For current nora Installation Instructions, Guide Specifications, Maintenance Guidelines, and Product Warranties, please visit www.nora.com/us.

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