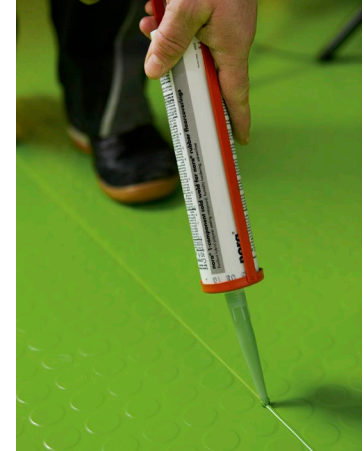


# nora<sup>®</sup> cold weld

## WELD

nora<sup>®</sup> 1-component cold weld was developed for color-matched welding of nora<sup>®</sup> floor coverings. Welding norament<sup>®</sup> and noraplan<sup>®</sup> floor coverings is optional, not required, as nora rubber flooring does not contain any volatile plasticizers, so there is no shrinking after installation. Welding is recommended for special applications such as: installation on moisture-sensitive subfloors, areas with permanent intensive wet cleaning, operating rooms or similar vertical external corners, and when specified.

- Excellent for heavy traffic
- Non-flammable and freeze/thaw stable
- Free of organic solvents, formaldehyde, asbestos, lindane, rosins, plasticizers or any other volatile components
- Meets the South Coast (CA) Air Quality Management District Rule 1168



### Product Data

Product	nora <sup>®</sup> cold weld, Article 928
Description	nora <sup>®</sup> 1-component cold weld is a resilient hybrid polymer sealing compound, humidity hardening, and solvent-free.
Characteristics	10 fl. Oz (300 ml) white tube with plastic nozzle Colors: View color options at <a href="http://www.nora.com/us">www.nora.com/us</a> or contact your nora <sup>®</sup> Sales Representative

### Technical Data

Shelf Life	Minimum 1 year
Application	Caulking gun and nora <sup>®</sup> smoothing spatula
Coverage	~ 50 – 60 linear feet per tube
Working Time	10 minutes
Storage	Room temperature and away from direct sunlight
Freeze/Thaw stable	Stable per ASTM D7149 at 0°F (- 18°C)

### Environmental Attributes


Carbon Neutral Floors	All flooring products 3 <sup>rd</sup> party certified carbon neutral throughout their entire life cycle through the Interface Carbon Neutral Floors program
VOC Content	< 12 grams/liter; product is in compliance with the SCAQMD Rule 1168 Standard for Architectural Sealants, which has a VOC limit of 250 grams/liter
LEED Contribution	Meets VOC content requirements of LEED

### Installation

Site Conditions	The installation area must be fully enclosed, weather tight, and climate controlled between 63°F and 75°F and 40% to 60% ambient relative humidity (RH) for at least 48 hours prior, during and 72 hours after installation.
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Substrate Requirements	Concrete, wood, metal and existing floors (existing floors must be only one layer and non-cushioned back); refer to the nora® Installation Guide for details
Unique Characteristics	3M™ cold weld tape is required prior to grooving. Use on all vertical seams, sanitary base, around drains, etc.

### 3M™ Cold Weld Tape

Product	3M™ cold weld tape, Art. 502935	
Description	3M™ cold weld tape is a polyethylene adhesive backed tape for use on all cold weld installations. Cold weld tape is applied with a rubber roller over seams and joints then grooved directly through the cold weld tape.	
Coverage	108 feet x 2 inches	
Shelf Life	24 months	
Characteristics	Transparent and pliable tape with acrylic adhesive	
Storage	Room temperature and away from direct sunlight	

For complete installation instructions, refer to the nora Installation Guide.

#### Disclaimer

It is the user's responsibility to read, understand and follow the nora Installation Guide, Product Data Sheet and Safety Data Sheet available on [www.nora.com/us](http://www.nora.com/us). You should comply with all applicable OSHA, local, state and federal regulations.

#### Clean-up

Remove any fresh weld from the surface of the floor using 70% Isopropyl Alcohol or liquid soap and a clean cloth. Dried weld may be removed using 70% Isopropyl alcohol and a clean cloth.

#### Disposal

Dispose in accordance with local, state and national legislation.

#### Traffic

Prevent any traffic on the seams until the nora cold weld has cured for approximately 8 hours.

Heavy Foot traffic is allowed after 8 hours.

Castor chairs and heavy rolling loads allowed after 24 hours.

#### Warranty

See nora® Limited Warranty.

For current nora® Installation Guides, Guide Specifications, Maintenance Guides, and Limited Warranties, please visit [www.nora.com/us](http://www.nora.com/us).

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