

# nora cold weld

Developed for welding of nora® floor coverings. As norament® and noraplan® floor coverings do not contain volatile phthalate plasticizers and do not shrink after installation, welding is not required. Welding is recommended for special applications such as: installation on moisture-sensitive subfloors, areas with permanent intensive wet cleaning, operating rooms, or similar vertical external corners, and when specified.

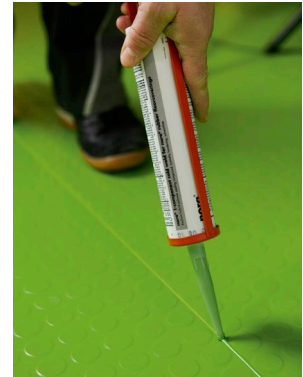
## Product Data

Product: nora® cold weld, Article 928

Description: A 1-component resilient hybrid polymer sealing compound. Humidity hardening and solvent-free.

Characteristics:

- Size/description: 10 fl. Oz (300 ml) white tube with plastic nozzle.
- Colors: View color options at [www.nora.com](http://www.nora.com) or contact your nora Sales Representative.



## Technical Data

Shelf Life:	18-months from manufacturing date (located on tube)
Application:	Caulking gun and nora smoothing spatula
Coverage:	~ 50 – 60 linear feet per tube
Working Time:	~ 10 minutes
Storage:	Room temperature and away from direct sunlight
Freeze/Thaw stable:	Stable per ASTM D7149 at 0°F (- 18°C)

## Environmental Attributes

Carbon: All flooring products 3rd party verified carbon neutral throughout their entire life cycle through the Interface Carbon Neutral Floors™ program. Learn more at [www.interface.com/carbonneutral](http://www.interface.com/carbonneutral).

Indoor Air Quality: GREENGUARD Gold Certified for low VOC emissions in compliance with CDPH 01350.

Material Composition: Free of organic solvents, formaldehyde, asbestos, lindane, rosins, phthalates, or any other volatile components.

VOC Content: <12 grams/liter. In compliance with the SCAQMD Rule 1168 Standard for Architectural Sealants, which has a VOC limit of 250 grams/liter.

LEED: Meets VOC emissions and content requirements of LEED.

## Installation

Site Conditions: The installation area must be fully enclosed, weather tight, and climate controlled between 63°F and 75°F and 40% to 60% ambient relative humidity (RH) for at least 48 hours prior, during and 72 hours after installation.

Substrate Requirements: Concrete, wood, metal, and existing floors (existing floors must be only one layer and non-cushioned back); refer to the nora Installation Instructions for details.

Unique Characteristics:

- Excellent for heavy traffic
- Non-flammable and freeze/thaw stable
- Cold weld tape is required prior to grooving.
- Use on all vertical seams, sanitary base, around drains, etc.

- Review adhesive instructions to determine when cold welding of flooring can commence

For complete installation instructions refer to the nora Installation Instructions.

### **Cold Weld Tape**

Product: Cold Weld Tape, Art. 502935

Description: Distributed by Interface, cold weld tape is a polyethylene adhesive backed tape for use on all cold weld installations. It is applied with a rubber roller over seams and joints then grooved directly through the tape.

Coverage: 108 feet x 2 inches

Shelf life: 24 months

Characteristics: Transparent and pliable tape with acrylic adhesive

Storage: Room temperature and away from direct sunlight



### **Disclaimer**

It is the user's responsibility to read, understand and follow the nora Installation Instructions, Product Data Sheet, and Safety Data Sheet available on [www.nora.com](http://www.nora.com). You should comply with all applicable OSHA, local, state, and federal regulations.

### **Clean-up**

Remove any fresh weld from the surface of the floor using 70% Isopropyl Alcohol or liquid soap and a clean cloth. Dried weld may be removed using 70% Isopropyl alcohol and a clean cloth.

### **Disposal**

Dispose in accordance with local, state, and national legislation.

### **Traffic**

- Prevent any traffic on the seams until the nora cold weld has cured for approximately 8 hours.
- Heavy Foot traffic is allowed after 8 hours.
- Castor chairs and heavy rolling loads allowed after 24 hours.

### **Warranty**

Refer to the nora Product Warranty - Americas.

Current nora Installation Instructions, Guide Specifications, Maintenance Guidelines, and Product Warranties can be found at [www.nora.com](http://www.nora.com).

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