



nora[®] MAINTENANCE GUIDE

Rail & Bus Maintenance

nora[®]
by Interface[®]

MAINTENANCE GUIDE: RAIL & BUS MAINTENANCE

General Remarks

nora® floor coverings have a natural luster and do not require any artificial coatings.

General Precautions

1. Always use "wet floor" signs and/or caution tape when performing any wet cleaning.
2. Refer to SDS for personal protective equipment requirements before using cleaning products.
3. The floor will be slippery when wet or contaminated with foreign materials. Promptly clean-up spills and any foreign materials to maintain the flooring's slip resistant properties.
4. Never use grit brushes, or black, brown or 3M™ diamond cleaning pads.
5. Use a 3M™ #5100 (red) or #5000 (light green) cleaning pad for all noraplan® surfaces, and a #5300 (blue) cleaning pad for all norament® surfaces.
6. Spots from petroleum-based products such as grease and tar must be removed with spotting agents containing solvents. Immediately rinse with water after spot removing and allow to dry.

Post-Installation Maintenance

A general cleaning must be performed before the area is occupied. Wet adhesives must be allowed to cure for 72 hours post-installation. If nora® nTx or nora® dryfix 750 adhesives were used, the general cleaning can be performed immediately. If joints/seams are cold welded, flooring can be wet mopped after 8 hours, machine scrubbed after 24 hours and, if required, burnished after 72 hours.

The following procedures should be performed by the facility:

1. Dust mop or vacuum the floor to remove dirt or grit.
2. To remove the production residue and/or nora® liquid wax, wet mop the floor using a high-pH cleaner (12-13pH) solution diluted as per the manufacturer's mixing instructions. Allow the solution a minimum dwell time of 10 minutes.
3. Scrub the floor thoroughly with a floor scrubber using a 3M™ #5100 (red) or #5000 (light green) cleaning pad for noraplan® products or #5300 (blue) for norament® products. Use DoodleBug™ pad holder with a red pad for wall base cleaning and in areas where floor scrubbing machines do not reach.
4. Wet vacuum the soiled solution, rinse the floor with clean water and allow to dry.

Note: In areas where nora liquid wax was used for cold welding, scrub first with a 3M™ #5300 (blue) cleaning pad (noraplan®) using a high pH cleaner (12-13pH). Pick up residue with a wet vacuum and rinse with water.

Daily Maintenance

1. Dust mop or vacuum the floor to remove dust and dirt.
2. Apply a solvent gum remover to all gum residue and black marks (allow proper dwell time).
3. Use a flat head scraper to remove the softened gum, and a DoodleBug™ pad to remove the black marks.
4. Damp mop the floor using a microfiber pad and a diluted periodic maintenance product.

Periodic Maintenance

1. Dust mop or vacuum the floor to remove dust and dirt.
2. Apply a solvent gum remover to all gum residue and black marks (allow proper dwell time).
3. Use a flat head scraper to remove the softened gum, and a DoodleBug™ pad to remove the black marks.
4. Wet mop the floor with a diluted periodic maintenance product, allowing the solution a minimum dwell time of 10 minutes.
5. Thoroughly scrub the floor with a floor scrubber using a 3M™ #5300 (blue) cleaning pad. Use DoodleBug™ pad holder with a red pad for wall base cleaning and in areas where floor scrubbing machines do not reach.
6. Wet vacuum the soiled solution, rinse the floor with clean water and allow to dry.

Note: To increase the shine after initial maintenance, the floor can be mopped using a diluted cleaner/maintainer.

Acceptable Pads

Post installation maintenance	3M™ #5000 (light green), 3M™ #5100 (red), 3M™ #5300 (blue), DoodleBug™ red pad
Daily maintenance	DoodleBug™ red pad
Periodic maintenance	3M™ #5300 (blue), DoodleBug™ red pad

Note: Never use grit brushes, or black, brown or 3M™ diamond cleaning pads.