

nora[®] MAINTENANCE GUIDE – RAILS AND BUSES

General Remarks

nora[®] floor coverings have a natural sheen; therefore they do not require any artificial coating. However, for customers who prefer a high shine, we can recommend alternative maintenance methods that will generate an increase in shine.

General Precautions

1. Always use “wet floor” signs and/or caution tape when performing any wet cleaning.
2. Refer to SDS for proper personal protection requirements before using cleaning products.
3. The floor will be slippery when wet or contaminated with foreign materials. Promptly clean-up spills and any foreign materials to maintain the flooring's slip resistant properties.
4. Never use grit brushes, black or brown cleaning pads.
5. Use a 3M[™] #5100 (Red) cleaning pad for all noraplan[®] surfaces, and a 3M[™] #5300 (Blue) cleaning pad for all norament[®] surfaces.
6. Spots from petroleum-based products such as grease and tar must be removed with spotting agents containing solvents. Immediately rinse with water after spot removing and allow to dry.
7. Remove chewing gum with a gum removing spotter. If a solvent is used for removing gum, immediately rinse the floor with clean water and allow to dry.

1 Post-Installation Maintenance

Note: A general cleaning should be performed a minimum of 72 hours after installation and/or replacement of tiles (where wet adhesives are used due to curing). If nora[®] nTx or nora[®] dryfix 750 is used to adhere the tiles, post installation maintenance can be performed immediately after installation.

The following procedures should be performed by the facility:

1. Dust mop or vacuum the floor to remove dirt or grit.

2. Remove any adhesive residue and/or spots of foreign material using Windex[®] or Goof Off[®] solvent.
3. To remove the production residue and/or nora[®] liquid wax, wet mop the floor using a high-pH cleaner (12-13pH) solution diluted as per the manufacturer's mixing instructions. Allow the solution a minimum dwell time of 10 minutes.
4. Scrub the floor thoroughly with a floor scrubber using a 3M[™] #5100 (Red) cleaning pad for all noraplan[®].
5. Wet vacuum the soiled solution, rinse the floor with clean water and allow to dry.

Note: Areas where nora[®] liquid wax is used for cold welding, scrub first with a 3M[™] #5300 (Blue) cleaning pad (noraplan[®]) using a high pH cleaner (12-13pH). Pick up residue with a wet vacuum and rinse with water.

2 Daily Maintenance

1. Dust mop or vacuum the floor to remove dust and dirt.
2. Apply a solvent gum remover to all gum residue and black marks (allow the solution proper dwell time).
3. Using a flat head scraper, remove the softened gum from the floor (use a DoodleBug[™] pad to remove the black marks).
4. Damp mop the floor using a microfiber pad and a diluted periodic maintenance product.

3 Periodic Maintenance

1. Dust mop or vacuum the floor to remove dust and dirt.
2. Apply a solvent spotter to all gum residue and black marks (allow the solution proper dwell time).
3. Using a flat head scraper, remove the softened gum from the floor.
4. Wet mop the floor with a diluted periodic maintenance product, and allow the solution a minimum dwell time of 10 minutes.
5. Thoroughly scrub the floor with a floor scrubber using a 3M™ #5300 (Blue) cleaning pad.
6. Wet vacuum the soiled solution, rinse the floor with clean water and allow to dry.

Note: To increase the shine after initial maintenance, the floor can be mopped using a diluted cleaner maintainer.

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