

# Material Safety Data Sheet: nora<sup>®</sup> 385 Adhesive - Part B

Date: 01.04.2011

## 1) Chemical Product and Company Identification

### Product details:

Manufacturer/Supplier:  
 nora systems, Inc.  
 94 Glenn Street, Lawrence, MA  
 01843 USA  
 Phone: (978) 689-0530  
 Fax: (978) 687-4640  
 www.nora.com/us

Emergency Phone: 800-424-9300 (CHEMTREC)

Trade Name and Synonyms: nora 385 PU Adhesive – Part B  
 Chemical Name and Synonyms: Polyurethane curative  
 Chemical Family: Polyamine / Polyamide  
 Molecular Formulation: Not applicable  
 Product Description: Polyurethane curative - Part B

## 2) Composition/Information on Ingredients

### Exposure guidelines:

Material	% BY Weight	CAS #	ACGIH TLV	OSHA TLV-TWA	OSHA PEL-STEL
Polyamide resin	30-35	68410-23-1	Not established	Not established	Not established
Polyamine	12-18	Proprietary	Not established	Not established	Not established
Phenol	11-16	108-95-2	5 ppm	5 ppm	5 ppm
DETA (diethylenetriamine)	2-6	111-40-0	1 ppm	Not established	Not established
Tetraethylenepentamine	14-19	112-57-2	Not established	Not established	Not established
Amino ethyl Triethylenetetramine	4-8	31295-54-2	Not established	Not established	Not established
Dipropylene glycol dibenzoate	2-7	20109-39-1	Not established	Not established	Not established

## 3) Hazardous Identifications

**Emergency overview:** Causes eye burns or irritation. Can cause severe respiratory irritation. Can cause central nervous system depression. Can cause dermatitis.

### Potential health effects:

**Eye contact:** May cause severe irritation. May damage eyes.

**Skin contact:** Prolonged exposure may cause skin irritation or burns May cause drying or flaking of skin. Skin absorption of material may cause systemic toxicity.

**Ingestion:** Ingestion may cause severe injury to intestinal tract, liver, kidneys, stomach, throat, lungs, mouth and mucous membranes. Harmful or fatal if swallowed. Do not ingest.

**Inhalation:** Overexposure may cause severe respiratory tract irritation. Prolonged overexposure may cause central nervous system depression with narcotic effects (headaches, dizziness). Keep exposure below OSHA exposure limits.

#### 4) First Aid Measures

**Eyes:** Immediately flush eyes with plenty of water for at least 15 minutes. Get medical attention.

**Skin:** Wash with soap and water. Get medical attention if irritation develops or persists. Immediately remove contaminated clothing.

**Ingestion:** If swallowed, seek medical attention immediately.

**Inhalation:** Remove to fresh air. Restore breathing if necessary. Get medical attention. This material can cause lung damage.

**Do not leave victim unattended.**

#### 5) Fire-Fighting Measures and Fire Hazards

**OSHA flammability class:** IIIB

**Flashpoint:** >200°F (>93°C)

**Lower explosive limit:** Not applicable

**Upper explosive limit:** Not applicable

**General hazard:** May release flammable mixtures when temperatures are at or above the flash point. Toxic gasses will form upon combustion. Closed containers may explode when exposed to extreme heat. Vapors are heavier than air and may travel a considerable distance.

**Fire fighting equipment:** Respiratory and eye protection required for firefighting personnel. Full protective equipment and a self-contained breathing apparatus (SCBA) should be used in all indoor fires and any large outdoor fires.

**Hazardous combustion products:** Carbon monoxide, carbon dioxide, smoke and fumes, hydrocarbon fragments, nitrogen oxides, amino compounds.

#### 6) Accidental Release Measures (Spills or Leaks)

**General instructions:** Keep all sources of ignition and hot metal surfaces away from spill. Isolate the danger area and keep out unauthorized personnel. Stop spill if it can be done with minimal risk. Wear appropriate protective equipment including respiratory protection as conditions warrant (see section 8). Prevent additional discharge of material. Notify the appropriate authorities immediately. Contain spilled liquid with sand, earth or other non-combustible inert absorbent material. Prevent run-off from entering storm sewers, ditches or waterways. Transfer absorbed waste material into properly identified drums. Treat waste material with same precautions as the adhesive.

Do not use solvent or flammable liquid to help clean up an accidental release.

Release to the environment may be reportable under environmental regulations

#### 7) Handling and Storage

**Handling:** Open container slowly to relieve any pressure. Do not enter confined spaces such as tanks without following proper entry procedures as described in OSHA regulations at 29 CFR 1910.146. Do not breathe vapors. The use of respiratory protection is recommended when airborne concentrations of vapor exceed exposure guidelines. Wash thoroughly after handling. Do not wear contaminated clothing or shoes. Wear appropriate protective gloves and clothing to prevent prolonged or repeated skin contact. Avoid contact with eyes.

**Storage:** Keep containers tightly closed. Use and store this material in a cool, dry, well-ventilated area away from heat, direct sunlight, hot metal surfaces, and all sources of ignition. Post area "No Smoking or Open Flames". Store only in approved containers. Protect containers against physical damage. Indoor storage should meet OSHA standards and appropriate fire codes.

**Empty containers:** May contain liquid and vapor residue and may be dangerous. Do not pressurize, cut, weld, braze, solder, drill, grind, or expose such containers to heat, flame, sparks, or other sources of ignition. They may explode and cause injury and death. "Empty" drums should be completely drained, properly bunged, and promptly shipped to the supplier or a drum reconditioner. All containers should be disposed of in accordance with governmental regulations. Wash with soap and water before eating, drinking, smoking or using toilet facilities.

Consult NFPA and OSHA codes.

## 8) Exposure Controls, Personal Protection

**Respiratory Protection:** A NIOSH/MSHA approved air purifying respirator with an organic vapor cartridge may be used under conditions where airborne concentrations are expected to exceed exposure guidelines. Protection provided by air purifying respirators is limited. Refer to respirator manufacturer's selection guide for appropriate respirator for conditions encountered. If in doubt, seek the advice of an industrial hygienist or safety professional for appropriate air purifying respiratory equipment.

Use positive pressure air supplied respirator if there is potential for an uncontrolled release, exposure levels are not known, or in any other circumstances where air purifying respirators may not provide adequate protection. When respiratory protection is used, a respiratory protection program meeting OSHA regulations at 29 CFR 1910.134 must be followed.

**Skin protection:** The use of gloves impermeable to the specific material handled is advised to prevent prolonged or repeated skin contact. Where splashing is likely to occur, aprons impermeable to the specific material may be worn. Refer to the glove and protective clothing manufacturer's selection guide for appropriate material.

**Eye protection:** Approved chemical splash goggles should be worn to safeguard against potential eye contact, irritation or injury. Where splashing is likely to occur, hard hats and face shields may be used to provide additional protection. Eye wash facilities should be available in the work area.

**Engineering controls:** Provide sufficient mechanical ventilation to maintain exposure below TLV(s). The use of local exhaust ventilation is recommended. Provide mechanical ventilation of confined spaces. If current ventilation practices are not adequate to maintain airborne concentrations below the established exposure guidelines, additional ventilation or exhaust systems may be required.

## 9) Physical and Chemical Properties

<b>Appearance and odor:</b>	Dark, pourable liquid with amine odor
<b>Specific gravity:</b>	Approx. 1.0 at 68°F (20°C)
<b>pH:</b>	Not applicable
<b>Boiling point:</b>	Approx. 356°F (199°C)
<b>Freezing point:</b>	Approx. <30°F (<-1°C)
<b>Soluble in water:</b>	Slightly soluble
<b>% Solids (by weight):</b>	>99%
<b>% Volatile (by weight):</b>	<1%
<b>Vapor pressure (mm of mercury) :</b>	<1 mm of Hg at 68°F (20°C)
<b>Vapor density (air = 1):</b>	Heavier than air
<b>Evaporation rate (butyl acetate = 1):</b>	Slower than butyl acetate
<b>Evaporation rate (ethyl ether = 1):</b>	Slower than ethyl ether

## 10) Stability and Reactivity

**Chemical stability:** Keep away from flames and spark producing equipment. Not dangerously unstable. Avoid build-up of static electricity.

**Incompatible materials:** Strong oxidizing agents, strong reducing agents, acids, bases, or unstable chemicals, chloroform, peroxides, sulfur dichloride, strong alkalis, anhydrides, mercaptans, materials that react with amines.

**Hazardous decomposition products:** Hazardous decomposition is unlikely to occur, but under fire or extreme heat conditions, carbon monoxide, carbon dioxide, smoke and fumes, hydrocarbon fragments, nitrogen oxides and amino compounds can be released.

**Hazardous polymerization:** Will not occur.

**11) Toxicological Information**

<b>Material:</b>	<b>Skin (Dermal LD50):</b>	<b>Ingestion (Oral LD50):</b>
Tetraethylenepentamine	>660 mg/kg (Rabbit)	2,140 mg/kg Oral/Rat
Amino ethyl triethylenetetramine	Not available	Not available
Polyamide resin	>2,000 mg/kg (Rabbit)	>1,230 mg/kg Oral/Rat
Polyamine	Not available	Not available
Phenol	850 mg/kg (Rabbit)	414 mg/kg Oral/Rat
Dipropylene glycol dibenzoate	>2000 mg/kg (Rabbit)	5.313 mg/kg
DETA (diethylenetriamine)	1,100 mg/kg (Rabbit)	>2,000 mg/kg Oral/Rat

**Chronic:** Liver and kidney damage. May cause corneal opacity. May cause central nervous system depression causing headaches, nausea, and dizziness.

**Chronic / carcinogenicity (cancer causing):**

**IARC:** Not suspected as a human carcinogen.

**OSHA:** Not suspected as a human carcinogen.

**NTP:** Not suspected as a human carcinogen.

**California (Proposition 65):** No known carcinogenic or reproductive toxicity chemicals.

**OTHER:** None known.

**12) Ecological Information**

**General notes:** Do not allow product to reach ground water, water course or sewage works.

**13) Disposal Considerations**

**Disposal:** Incinerate at an EPA approved facility or dispose of in accordance with all federal, state/provincial and local regulations.

nora 385B is a hazardous waste if discarded (CFR., Vol 40, part 261, pgs. 51-114).

See Section 2, Page 1 of this MSDS for hazardous ingredients.

**Proper waste disposal is the responsibility of the owner of the waste.**

**14) Transportation Information**

**D.O.T. / T.D.G.:**

**Proper shipping name:** Not regulated

All packaged material must be labeled in accordance with DOT and OSHA standards.

**15) Regulator Information**

**OSHA:** Hazardous material by definition of hazard communication standard (29CFR 1910.1200).

**SECTION 313:** This product contains the following substances subject to the reporting requirements of Section 313 of TITLE III of Superfund Amendments and Reauthorization Act of 1986 and CFR Part 372: Phenol.

**V.O.C.:** 0 Lbs/Gal. (SCAQMD Rule 1168), 0 G/L

**VHAP:** 0 lb/lb solids

<b>Hazard index:</b>	<b>HMIS-ratings:</b>
0: Minimal Hazard	Health = 2
1: Slight Hazard	Flammability = 1
2: Moderate Hazard	Reactivity = 0
3: Serious Hazard	Personnel protection: Depends on application and ventilation.
4: Severe Hazard	TSCA: Components of this product are listed on the TSCA inventory.

**WHMIS Information:**

Class D, Division 2, Subdivision B – Toxic (acute effects)

Class D, Division 2, Subdivision B - Toxic, Eye and Skin Irritant

Class E – Corrosive Material

**16) Other Information**

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

All employees or contractors, etc., who use this product must have access to this Material Safety Data Sheet.

**PREPARED BY:** nora systems, Inc.

**17) Definitions**

**ACGIH :** American Conference of Governmental Industrial Hygienists.

**ASPIRATION HAZARD:** The danger of drawing material into the lungs, leading to an inflammatory response that can be fatal.

**CFR:** Code of Federal Regulations (U.S.). A collection of regulations established by law.

**CARCINOGEN:** A material that either causes cancer in humans, or is considered capable of causing cancer in humans.

**COMBUSTIBLE:** A term used to classify certain materials with low flash points that ignite easily. For OSHA it has a flash point greater than 100°F (38°C) but below 200°F (93°C).

**DOT:** U.S. Dept. of Transportation.

**FLAMMABLE:** A material that gives off vapors that readily ignites at room temperatures. OSHA defines flammable as a material with a flash point less than 100°F (38°C).

**FLASH POINT:** The lowest point at which a liquid gives off sufficient vapor to form an ignitable mixture with air.

**HAZARDOUS:** Any substance or mixture of substances having properties capable of producing adverse effects on the health or safety of a human.

**IARC:** International Agency for Research on Cancer.

**IRRITANT:** A substance capable of causing an inflammatory effect on living tissue by chemical action at the site of contact.

**LD50:** Lethal Dose 50. The single dose of a substance that causes death of 50% of an animal population from exposure to the substance from any route other than inhalation.

**LEL:** Lower Explosive Limit. The lowest concentration of vapor that burns or explodes when an ignition source is present at ambient temperatures.

**LFL:** Lower Flammable Limit. See L.E.L.

**MSHA:** Mine Safety and Health Administration (U.S.).

**NFPA:** National Fire Protection Association (U.S.).

**NIOSH:** National Institute of Occupational Safety and Health (U.S.).

**NTP:** National Toxicology Program (U.S.).

**OECD:** Organization for Economic Co-operation and Development.

**OSHA:** The Occupational Safety and Health Administration (U.S.).

**PEL-STEL:** Permissible Exposure Limit, Short Term Exposure Limit.

**SCBA:** Self-contained breathing apparatus.

**SYSTEMIC TOXICITY:** Adverse effects induced by a substance which affects the body in a general manner rather than locally.

**TDG:** Transportation of Dangerous Goods (Canada).

**TLV-TWA:** Threshold Limit Value, Time Weighted Average.

**TSCA:** Toxic Substance Control Act.

**TOXIC:** Any chemical or material that has evidence of an acute or chronic health hazard and is listed in the NIOSH Registry of Toxic Effects of Chemical Substances.

**VHAP:** Volatile Hazardous Air Pollutant

**V.O.C.:** Volatile Organic Compound.

**WHMIS:** Workplace Hazardous Materials Information System (Canada).