

**Installation recommendation for norament 975 LL for installation with fixing system:**

- **nora Quickfix Permanent Tape**  
fixing system consisting of:
    - a) factory-applied red, strongly adhering adhesive tape on the back of each tile ‚nora Quickfix Permanent Tape‘, width 50mm, along the entire tile edges (delivery status).
    - b) adhesive tape ‚nora Quickfix Permanent Tape‘ (article no. 6609) on roll (see item 4.2)
- non-removable

**General:**

When processing the accessories, the processing instructions of the manufacturers and the information contained in the Ordinance on Hazardous Substances are to be observed. The basis of each floorcovering installation is the country-specific standards.

Note: norament 975 LL is not suitable for installation

- in areas with a high or regular exposure to moisture (e.g. entrance area)
- in areas with high or frequently occurring dynamic pressure loads
- in hygiene and other sensitive areas.

Occasional rolling on with hand pallet trucks with a total weight of up to 400 kg is possible, provided the hand pallet truck has a sufficient number of and sufficiently wide rolls made of soft material.

For an installation in areas subject to significant temperature fluctuations (e.g. direct exposure to sun), a conventional bonding with polyurethane (PU) adhesive across the entire surface might be preferable depending on the constructional situation.

We would be glad to support you in the assessment of the individual case - please contact us.

**1. Subfloor**

All types of raised-access floors, screeds as well as chipboards, plywood etc. are suitable. The subfloor must comply with the requirements of the country-specific standards with regard to the readiness for installation. The subfloor must be permanently dry, free of cracks, level, pressure resistant and guarantee tensile strength and may not contain any dust or other separating substances such as paints, waxes, oils etc. In the nominal dimension range of 10 cm, a deviation of 1 mm may not be exceeded with regard to the plane (no short joints). Raised-floor elements, chipboards, plywood etc. must be installed at the same height. If required (e.g. renovations), the elements must be re-aligned evenly. During the installation, the subfloor temperature has to be nearly steady and must range between **15°C** and **25°C**.

**2. Acclimatisation and Handling**

The floorcoverings **must** be allowed to reach floor temperature (acclimatise) for **at least 8 hours prior to fixing**. This can be done either by laying out the tiles across the entire room or by stacking a maximum of 10 tiles and distributing the stacks in the room to be laid.

**3. Material Inspection**

The colour and the batch identity (control number on the packaging label) of the floorcovering are to be checked. Notices of defects or material replacement are only possible if the goods are not yet installed.

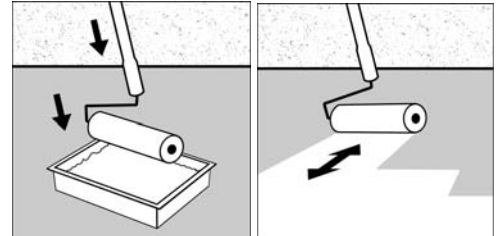
Additional ancillary costs cannot be assumed.

## 4. Installation with nora Quickfix Permanent Tape

4.1. Suitable and film-forming primers such as Planus (Uzin Utz AG) and Thomsit R 766 (HenkelBautechnik) must be rolled on with a lambskin roller on absorbent subfloors such as e.g. chipboards, screeds etc.

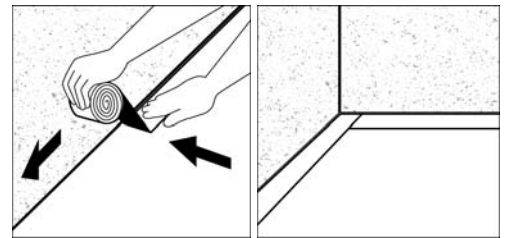
(please observe manufacturer's specifications and drying times).

Attention: In case of raised-access floors, no primer shall penetrate the joints of the elements. If required, mask the joint area.

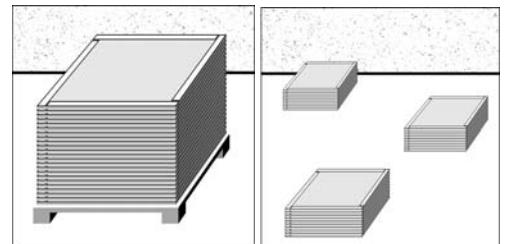


4.2. Affix nora Quickfix-Permanent adhesive Tape on the subfloor along rising building elements, the walls and along the connection and closing-off areas and rub on.

Do not remove the cover paper from the adhesive side for the floorcovering.

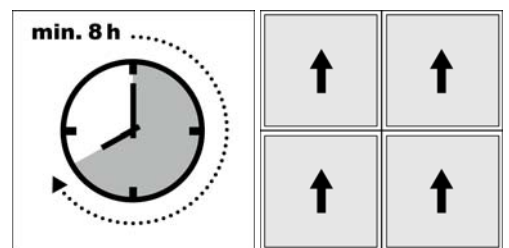


4.3. Stacking of a maximum of 10 tiles distributed in the room to be laid out.



4.4 After stacking and acclimatising to the subfloor for at least 8 hours, the tiles are installed based on the chosen lining out, starting from the centre of the room.

Please observe the direction of the arrows on the tile back.



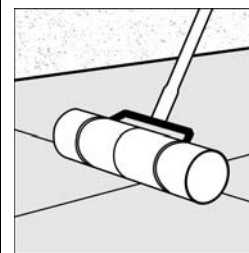
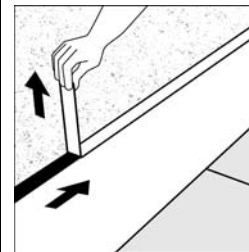
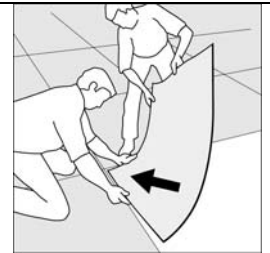
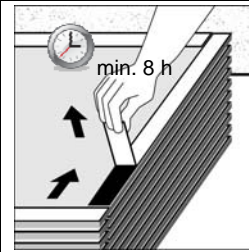
4.5. Remove the release paper of all 4 adhesive strips along the tile and install with 2 persons.

Only remove the release paper of the edge tiles after cutting at the walls and connecting areas.

While doing so, the release paper of the nora Quickfix Permanent Tape along the walls and connecting areas is to be removed.

Roll on adhesion areas preferably with a pressure roller.

At the edges, tap on the adhesion areas with a rubber mallet.



**5. Removal**

Tiles fixed with nora Quickfix Permanent Tape can no longer be removed.

**6. Wall connection**

The connection to the wall is made using skirting S 1023 / 1024 U with sealing lip.