

Installation recommendation for norament 975 LL for installation with fixing system:

- **nora Quickfix System**
fixing system consisting of:
 - a) adhesive tape ‚nora Quickfix Tape‘ (article no. 6504) on roll
(see item 4.2)
 - b) and adhesive squares ‚nora Quickfix Squares‘ (article no. 6505)
- removable

General:

When processing the accessories, the processing instructions of the manufacturers and the information contained in the Ordinance on Hazardous Substances are to be observed. The basis of each floorcovering installation is the country-specific standards.

Note: norament 975 LL is not suitable for installation

- in areas with a high or regular exposure to moisture (e.g. entrance area)
- in areas with high or frequently occurring dynamic pressure loads
- in hygiene and other sensitive areas.

For an installation in areas subject to significant temperature fluctuations (e.g. direct exposure to sun), a conventional bonding with polyurethane (PU) adhesive across the entire surface might be preferable depending on the constructional situation.

We would be glad to support you in the assessment of the individual case - please contact us.

1. Subfloor

All types of raised-access floors, screeds as well as chipboards, plywood etc. are suitable. The subfloor must comply with the requirements of the country-specific standards with regard to the readiness for installation. The subfloor must be permanently dry, free of cracks, level, pressure resistant and guarantee tensile strength and may not contain any dust or other separating substances such as paints, waxes, oils etc. In the nominal dimension range of 10 cm, a deviation of 1 mm may not be exceeded with regard to the plane (no short joints). Raised-floor elements, chipboards, plywood etc. must be installed at the same height. If required (e.g. renovations), the elements must be re-aligned evenly. During the installation, the subfloor temperature has to be nearly steady and must range between **15°C** and **25°C**.

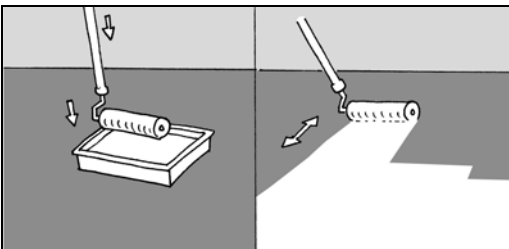
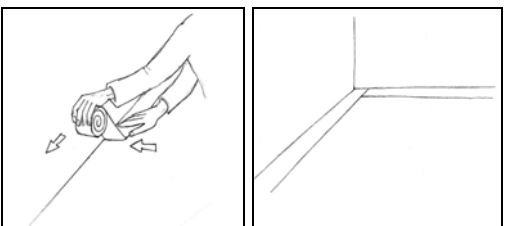
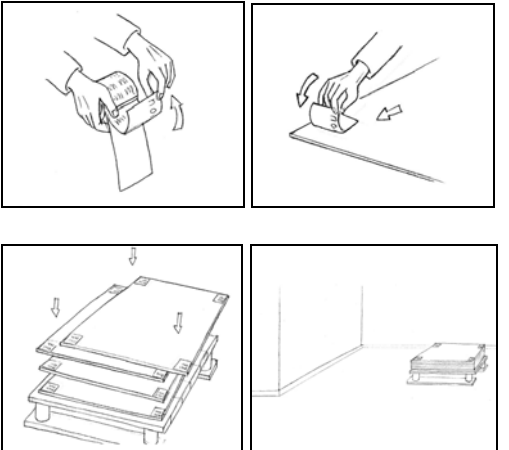
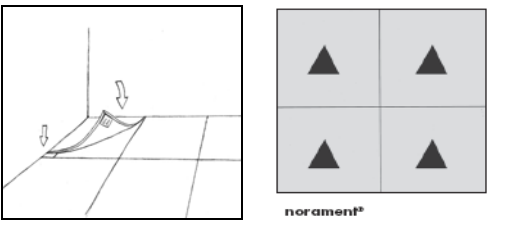
2. Acclimatisation and Handling

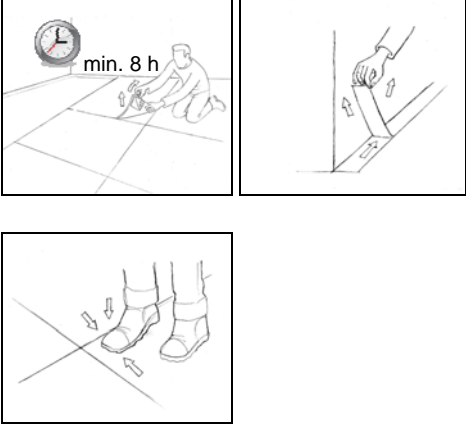
The floorcoverings **must** be allowed to reach floor temperature (acclimatise) for **at least 8 hours prior to fixing**. This can be done either by laying out the tiles across the entire room or by stacking a maximum of 10 tiles and distributing the stacks in the room to be laid.

During this process, the adhesive squares nora Quickfix are to be attached to the floorcovering back according to item 4.3.

3. Material Inspection

The colour and the batch identity (control number on the packaging label) of the floorcovering are to be checked. Notices of defects or material replacement are only possible if the goods are not yet installed. Additional ancillary costs cannot be assumed.

| 4. Installation with nora Quickfix-System | |
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| <p>4.1. Suitable and film-forming primers such as Planus (Uzin Utz AG) and Thomsit R 766 (HenkelBautechnik) must be rolled on with a lambskin roller on absorbent subfloors such as e.g. chipboards, screeds etc.</p> <p>(please observe manufacturer's specifications and drying times).</p> <p>Attention: In case of raised-access floors, no primer shall penetrate the joints of the elements. If required, mask the joint area.</p> |  |
| <p>4.2. Affix nora Quickfix adhesive tape on the subfloor along rising building elements, the walls and along the connection and closing-off areas and rub on.</p> <p>Do not remove the cover paper from the adhesive side for the floorcovering.</p> |  |
| <p>4.3. Affix nora Quickfix adhesive squares flush on the corners as well as on the floorcovering back. The adhesive side with the nora[®] logo is affixed pointing to the floorcovering back.</p> <p>The nora Quickfix adhesive squares do not have to be affixed on all 4 corners in the case of edge sheets. (see item 2)</p> <p>Do not remove the white cover paper from the adhesive side destined for the subfloor.</p> |  |
| <p>4.4. Lay out the tiles in entire rooms or larger partial areas with cross joints, including cutting of the edge tiles, door connections, pipe fairleads etc. or by stacking a maximum of 10 tiles and distributing the stacks in the room to be laid.</p> <p>If the tiles are stacked, the tiles are then to be laid and the edge tiles at walls and connection areas etc. are to be cut.</p> <p>Please observe the direction of the arrows on the tile back.</p> |  |

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| <p>4.5. Acclimatise nm 975 LL tiles for at least 8 hours. Slightly raise the corners of the norament 975 LL tiles individually one after the other, remove the white cover paper from the Quickfix adhesive squares and fix the corners.</p> <p>For the edge sheets, also remove the cover paper of the nora Quickfix adhesive tape.</p> <p>Press on firmly or tap on with a rubber mallet the adhesion areas to assure an even laying behavior of the tiles.</p> |  |
| <p>4.6 Removal: The tiles are to be removed at a flat level starting from the centre of the tile edges. It is to be ensured that the adhesive squares at the floorcovering corners on the back of the floorcovering remain attached and are completely removed from the subfloor. The floorcovering may not be removed from the floor to the top at an angle of 90°.</p> | |
| <p>5. Wall connection</p> <p>The connection to the wall is made using skirting S 1023 / 1024 U with sealing lip.</p> | |